

## Use

- The height adjustment system (CHR) allow the marking head to move on +/- 22.5 mm (total course = 45 mm).
- A locking nut ① and a lateral locking screw ② fix the position of the Z height.

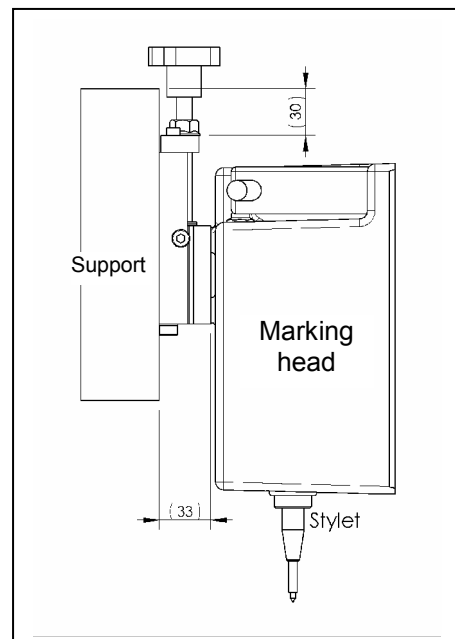
## Advantages

- 1 – Fine adjustment : 1 turn of the adjusting screw = 1.5 mm
- 2 – Dovetail guide with large bearing surface design for the constraints of :
  - integration
  - use
- 3 – Specially designed for the micro-percussion marking heads.

## Installation

The CHR is placed between the marking head and the support where is integrated the marking head:

- Mounted to the head with 2 FHC M8x20 screws (delivered with the CHR)
- Aligned to the head using two 8mm diameter pins
- Mounted to the support with :
  - 2 M8 screws (not supplied)
  - or 2 FHC M6 screws (not supplied)

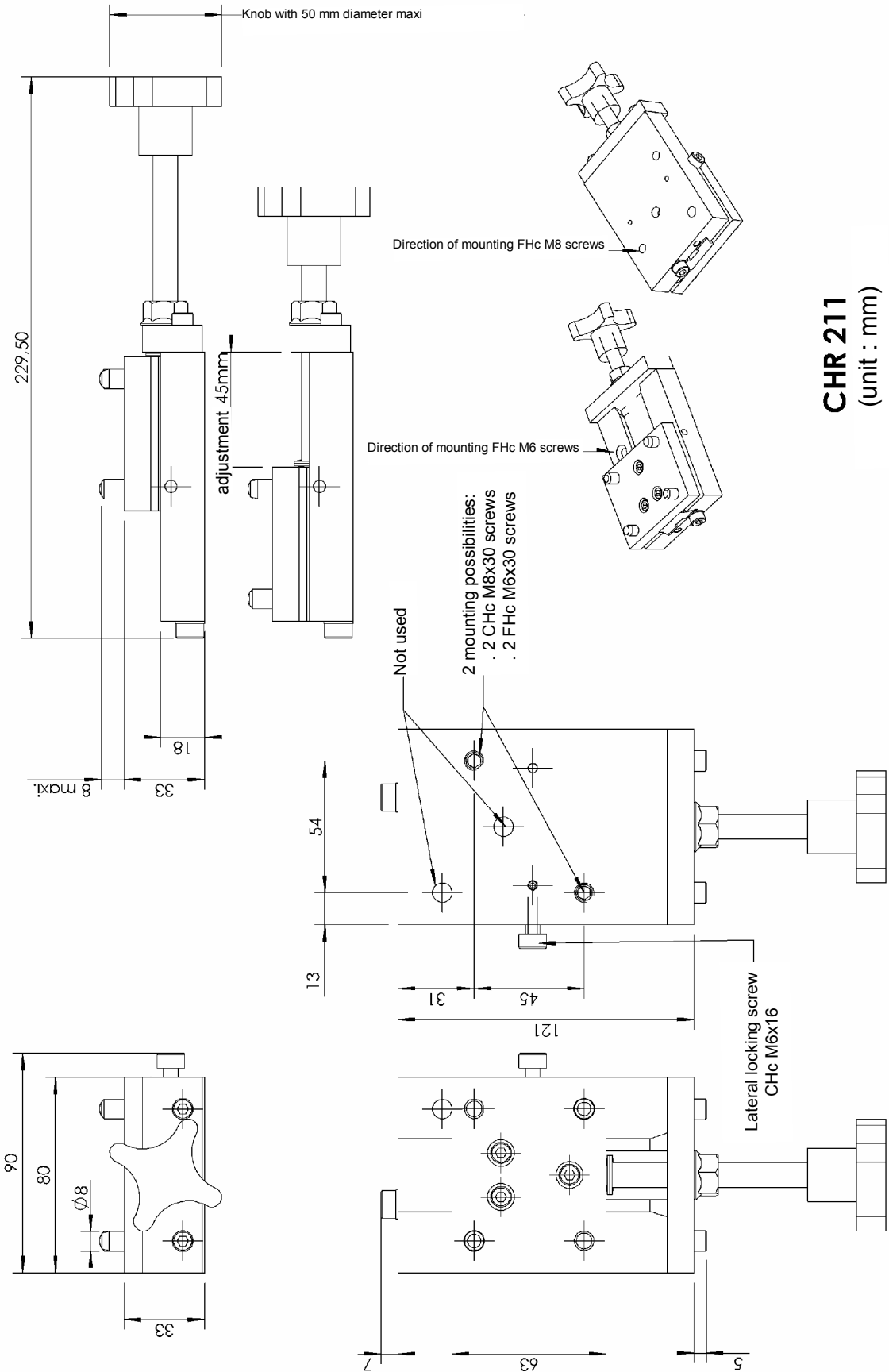


## Reference

SEOP013/153 : Height adjustment system CHR211

## Plan

See next page.



**CHR 211**  
(unit : mm)

This system is compatible with these heads: CN210C, CN211C, CN212C, CN210S, CN211S, CN212S, CN210D, CN211D, CN212D, CN312Cm, CN312Sm, CN312Dm.

**This system is not compatible with the CN110 (choose the CHR110) and scribing marking machine (choose the CHR312).**